

OFFER OF SPARE PRDUCTION CAPACITY in profession **GRINDING AND TURNING**

Work price up to the mutual agreement.

Company NAREX MTE s.r.o. is producer of clamping tools on machine tools, boring heads, milling angle heads and reversihle thread cutting heads, safety thread cutting heads with axial compensation and presently disposes with spare production capacity in profession of grinding with accuracy IT6 and next turning on CNC machine.

SURFACE GRINDING ON MACHINES:

BPH 20 with digital admeasurement (machines modernizing in 2008 and 2009)

BRF 30 NC with cooling

carousel grinder SEWR 630 with cooling

Workpiece grinding on electromagnet or directly on machine table.

Field experience in grinding guide surface dovetail slide and parts grinding on accurate thick.

Restricting dimensions of parts: width x length x high 400 mm x 600 x 300 mm

Maximum weight....50 kg

EXTERNAL GRINDING OF CYLINDRICAL AND CONICAL SURFACES:

BUA 25 with cooling

Restricting dimensions of parts: Clearance 280 mm

Distance between tips..... 630 mm

Table angle deflection.....max. 8°

Spindle head angle deflectionmax.45°

Maximum weight of workpiece40 kg

Profession in grinding of taper shanks, shafts and spindles.

SLOT GRINDING:

BDU 80 with cooling

Restricting dimensions of parts: Minimum slot diameter 6 mm

Maximum slot diameter250 mm

Max.length of ground slot250 mm (up to the diameter)

Max. conic hole top angle90°

Max.clearance400 mm

Maximum weight of workpiece .. 45 kg

Profession in grinding of cylindrical and conical slots from diameter 6 mm.

Measuring of inner diameters on machine by 3-point micrometric gauge except measuring on measuring machine SYZ 644 P.

We offer grinding within unit production and small-lot production in accuracy IT6.

TURNING ON THE MACHINE SE 320 NC EQUIPPED BY 8-POSITIONAL INSTRUMENTAL HEAD SAUTER

Restricting dimensions of parts: Max. length of workpiece..... 700 mm

Max. mechanided diameter 150 mm

Up to your requirement we enclose to handed on work protocol of measurement.

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